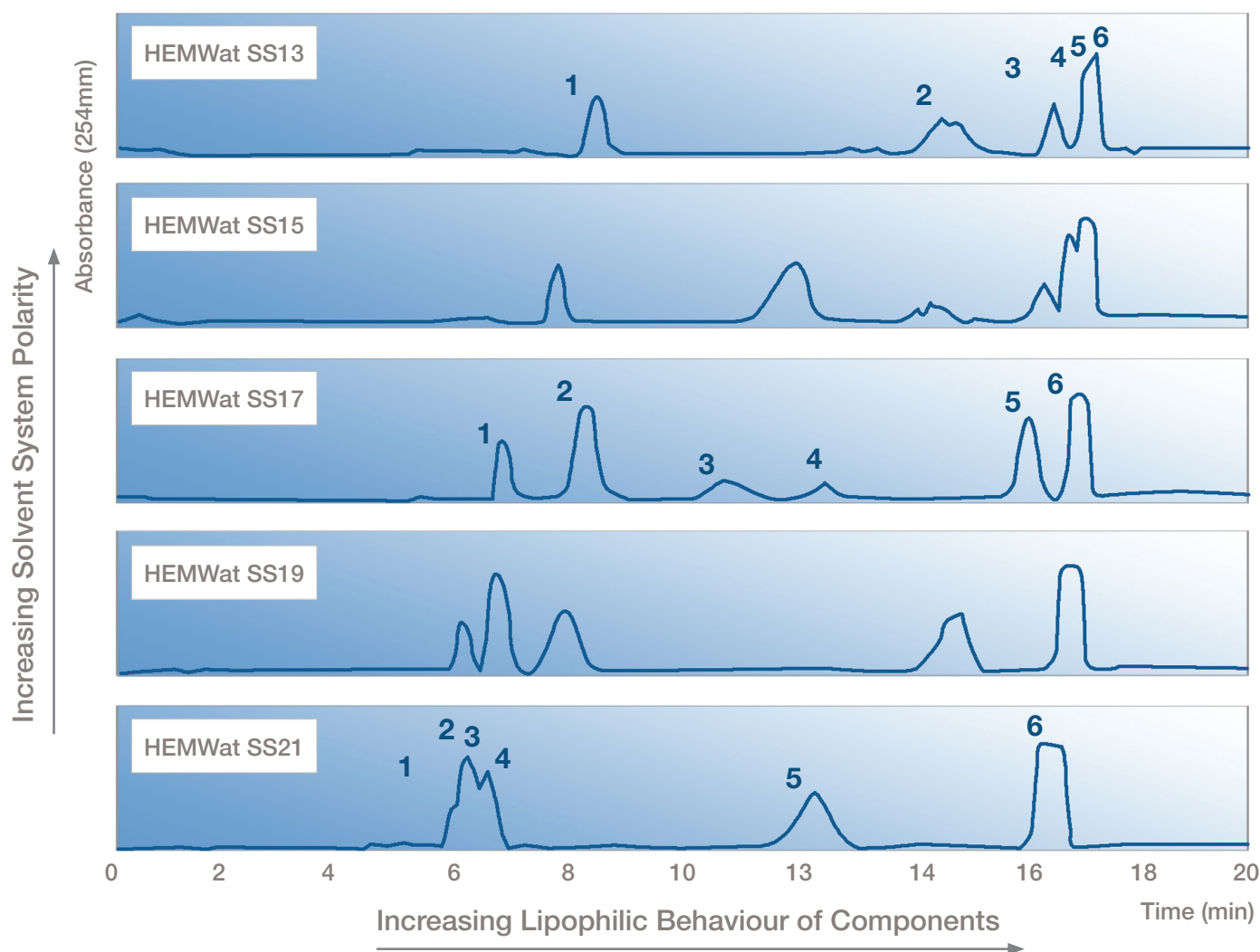


Tuneable Separation using HPLCC



Test Mix Component	Elution Order
Dipyridamole	1
4-Bromobenzamide	2
Methyl 4-amino-3-methylbenzoate	3
Warfarin	4
Methyl 2-acetamido-5-bromobenzoate	5
Biphenyl	6

HEMWat Solvent System	Hexane	Ethyl acetate	Methanol	Water
SS13	2	5	2	5
SS15	2	3	2	3
SS17	1	1	1	1
SS19	3	2	3	2
SS21	5	2	5	2

Experimental Conditions

Column: Dynamic Extractions Mini HPLCC (19ml)
 Solvent Systems: HEMWat solvent systems 13, 15, 17, 19 & 21
 pH modifier: 0.1% TFA added to all systems
 Load: 2mg/25µl DMSO
 Flow Rate: 2ml/min elution, 4ml/min extrusion
 Run Mode: Isocratic, RP, elution-extrusion: 12min elution, 8min extrusion

Discussion:

- The HEMWat solvent system series provides excellent and tuneable selectivity for the purification of a wide range of compounds by HPLCC
- Predictable, near linear variation in retention of individual compounds across the solvent system series
- Relative polarity of HEMWat solvent systems display near linear polarity change across series, from more polar (SS06) to more lipophilic (SS27)
- Rapid screening using an automated HPLCC system facilitates rapid method development – in this example 5 runs were performed in <110min
- Screening run identified that SS17+0.1% TFA provides good separation of all components in the test mix

Dynamic Extractions Ltd.

890 Plymouth Road, Slough, Berkshire SL1 4LP, United Kingdom.

Tel: +44 (0)1753 696979 Fax: +44 (0)1753 696976

Email: info@dynamicextractions.com www.dynamicextractions.com

Dynamic Extractions Ltd.

890 Plymouth Road, Slough, Berkshire SL1 4LP, United Kingdom.

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